MACURA - INSTALLATION INSTRUCTIONS

Accessory

FRONT UNDER SPOILERS P/N 08F01-TZ3-200 Application
2016 TLX

Publications No. VERSION 1

Issue Date SEP 2015

PARTS LIST

Right front under spoiler



Left front under spoiler



8 Clips



TOOLS AND SUPPLIES REQUIRED

Phillips screwdriver

Ratchet

10 mm Socket

Drill

3 mm, and 10 mm Drill bits

Eye protection (face shield, safety goggles, etc.)

File

Pushpin

Tape

Masking tape

Diagonal cutters

Blanket

10 mm Open end wrench

The following tool is available through the Honda Tool and Equipment Program. On the iN, click on: Service > Service Bay > Tool and Equipment Program, then enter the number under "Search". Or, call 888-424-6857.

• Rubber Roller (T/N MHLE54D)

Illustration of the Front Under Spoilers on the Vehicle



QC02301AB

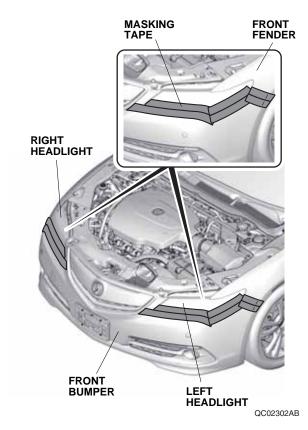
INSTALLATION

Client Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

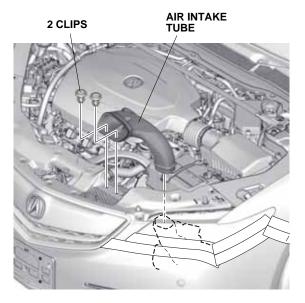
NOTE:

- Do not damage the paint finish.
- This kit should be installed only if the ambient air temperature is 15°C (60°F) or above.
- Clean and wax the areas to be covered with a highquality paste wax.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the client.

1. Disconnect the negative cable from the battery.

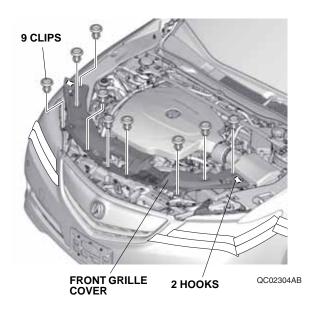


- 2. Attach masking tape to the front bumper, headlights and front fenders as shown.
- 3. Remove the air intake tube.

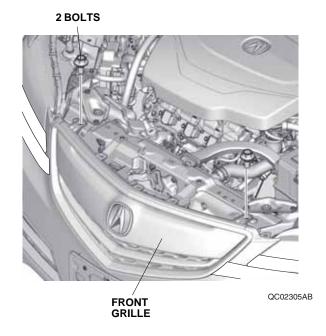


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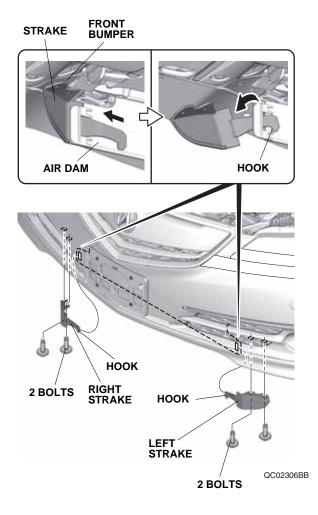
4. Remove the front grille cover.



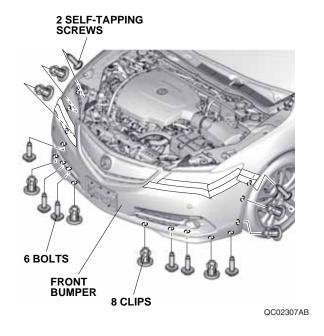
5. Remove the two bolts from the front grille.



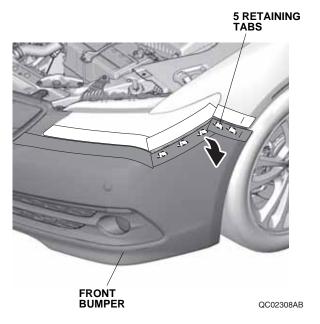
6. Remove the left and right strake from the front bumper and air dam.



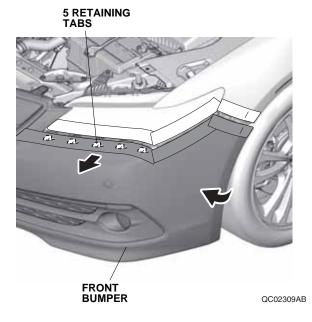
- 7. Remove the front bumper.
 - Remove the two self-tapping screws, eight clips and six bolts.



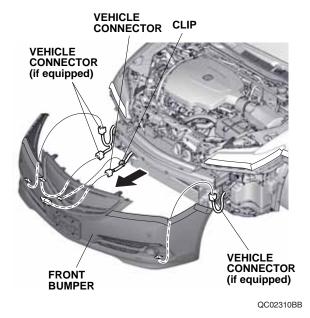
• Release the five retaining tabs on each side.



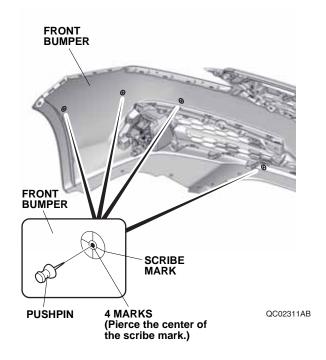
• Release the five retaining tabs on each side.



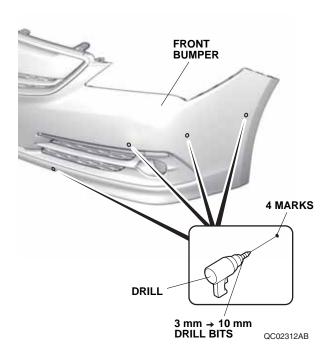
- With the help of an assistant, remove the front bumper.
- Unplug the vehicle connectors and remove the clip.
- Place the front bumper on a blanket.



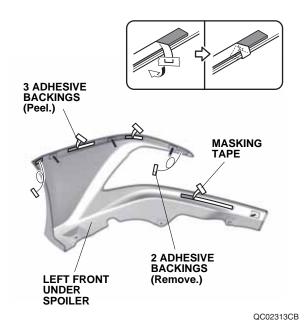
8. Using a pushpin, pierce the inside of the front bumper through the center of the four scribe marks.



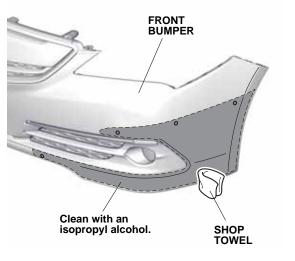
- 9. While wearing eye protection, drill the four pierced marks.
 - First drill with a 3 mm drill bit, and finish with a 10 mm drill bit. Remove any burrs.



10. Peel back the adhesive backings, and tape them to the front surface of the left front under spoiler with masking tape. Remove the other adhesive backings.

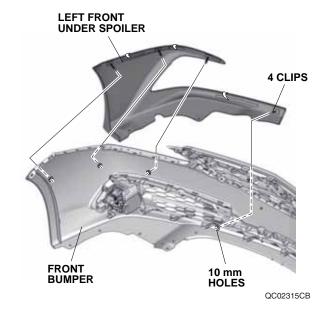


11. Using isopropyl alcohol on a shop towel, thoroughly clean the front bumper where the left front under spoiler will attach.

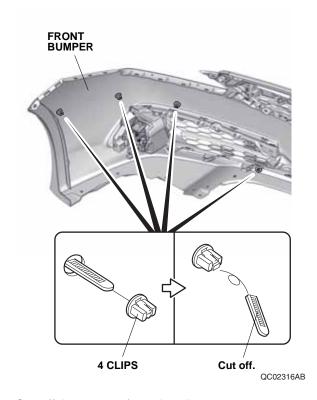


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12. Install the left front under spoiler to the front bumper.

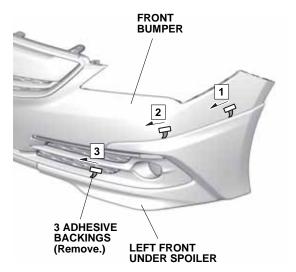


 Secure the left front under spoiler with four clips.
 NOTE: Do not push the clip too tightly, or it may deform the spoiler. Readjust the clip, if necessary.



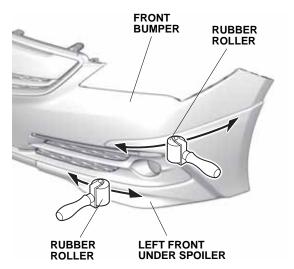
14. Cut off the excess from the clips.

15. While applying light pressure against the left front under spoiler, carefully remove the adhesive backings.



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- 16. Using your hand, firmly press the left front under spoiler against the front bumper for 30 seconds.
- 17. Roll the rubber roller along the length of the under spoiler. Apply firm pressure while rolling to set the adhesive, especially at the ends.



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- 18. Repeat steps 8 through 17 to install the right front under spoiler.
- 19. With the help of an assistant, reinstall the front bumper.
- 20. Reinstall all removed parts.